| Specialty brown sugars | |
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| Muscavado – Barbados sugar | "Muscavado" Spanish meaning for unrefined |
| | Non centrifugal sugar |
| | Contains higher level of molasses than dark brown sugar |
| Sucanat (SUgar CAne NATural) | Trademark free flowing, organic, unrefined |
| | Concentrated cane sugar cooked and stirred to crystallize and dry. |
| Turbinado sugar | "Turbinado" Spanish meaning for turbined |
| | Free flowing rather than soft and moist light, partly un-refined brown sugar obtained after washing and spin drying of crude sugar |
| Demerara | Named after the region in Guyana where it is produced. |
| | It is a type of turbinado sugar with large golden crunchy crystals |
| | Today most of it is produced on the Island of Mauritius |
| Jaggery (also called Gur) | Made in villages in India |
| | Boiled and stirred sugar cane poured into cone shape mold and left to crystallize |
| | Called Shakkar when grated |
| | Called Kandsari when washed, centrifuged and crumbled |
| Panela | Columbia – rectangular or round loaves |
| Rapadura | In Brazil |
| Piloncillo | In Mexico, cone shaped |
| Panocha | Philippine |
| Wasabon toh | Japanese fine powder resulting from hand mixing, repeated washing and pressing to remove the molasses extracted from indigenous cane sugar |